

Tooling

✕

Group Settings

Tooling

Default ▾

Erase

☐ Ignore Groups

Copy

Select Tolerance

0.024"

Paste

Group Materials

Add

Delete

Outline Tool Setup

Outline

#101 (Dia = 0.374")

Select Outline Tool

Feed Speed

700 (in/min)

Plunge Speed

150 (in/min)

Spindle Speed

18000

Max Penetration

0.8"

Erase

☐ Reverse Spindle

Operation Tool(s) Setup

Operation: 8 ▾

Tool: #117 (Dia = 1.378")

Select Operation Tool

Edit

Feed Speed

0 (in/min)

Plunge Speed

75 (in/min)

Spindle Speed

6000

Max Penetration

0.75"

☐ Reverse Spindle

Tool Name

READ THIS!

☐ Use by Name NOT Required

Type

☐ Rout/Dado

Standard ▾

☐ Pocket

Max Step Over %: 0.00

☐ Interpolate

Max Diameter: 0"

☐ Ignore Cut Through Depth

☒ Drill

Drill Type

Single ▾

Drill Spacing

32mm ▾

☐ Break Through: 0"

☒ Add Depth: 0.06"

Confirmation Screen

Current Tool Names

Drill Bank Config

OK

Cancel