The Bar Code System option is available on all machines with a 91000 control system.

This option provides the user with the ability to replace the use of key strokes by scanning a bar code. Data is sent to the control as if it were typed in on the keyboard. Examples of where this would be useful include loading programs, programming common items, and performing commonly used machine functions. Sweeping a bar code is much faster than typing in all of the key sequence required to perform many tasks on the control. If the bar code is attached to the production order is also reduces the chance the operator may select the wrong program and scrapping parts. This option includes a scanning pendant as well as a software program which allows the users PC and printer to print the bar codes.

In order to print bar codes for this option the user must provide a 486 or higher PC, VGA monitor with at least 2 MB of RAM and 4 MB of extra hard disk space. The unit must have Microsoft Windows 3.1 or higher, mouse and a inkjet or laserjet printer which is supported by Windows.