



Adding Rectangular Sheets

1. Select a material from the drop-down list.
 - a. Only the materials included in the job will be listed.
2. Check the box for Rectangular.
3. Enter the Length and Width of the sheet.
 - a. Click on 
4. Click on the  button.
 - a. The outline of the sheet will be shown on the table.
 - b. The sheet will be listed in the Sheet(s) List.

Sheet(s) Input

Sheet Entry
Select Material
3/4 Generic

☒ Rectangular Thickness 0.75"

Length (X axis) Width (Y axis)
35 50

Point 0

Void Entry

Sheet(s) Input

Sheet Entry

Select Material

3/4 Generic

Thickness

0.75"

☒ Rectangular

Length (X axis)

35"

Width (Y axis)

50"

Point 0

Undo

Enter Point

Void Entry

☐ Rectangular

Width

Height

Point X

Point Y

0"

0"

Point 0

Undo

Point 1

Enter Point

Accept Sheet

Clear

Y

X

Sheet(s) List

ID/Name	Material	Length	Width	Thickness

Rotate

◀

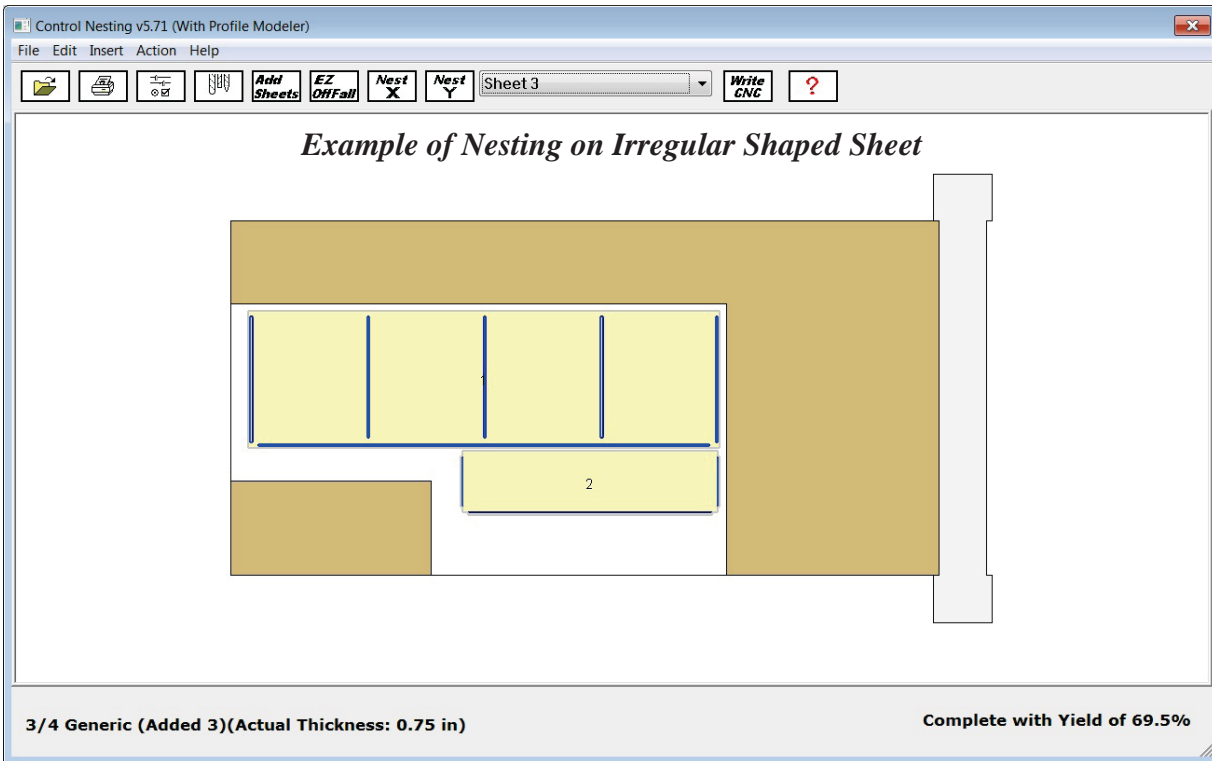
▶

Return

Adding Irregular Shaped Sheets

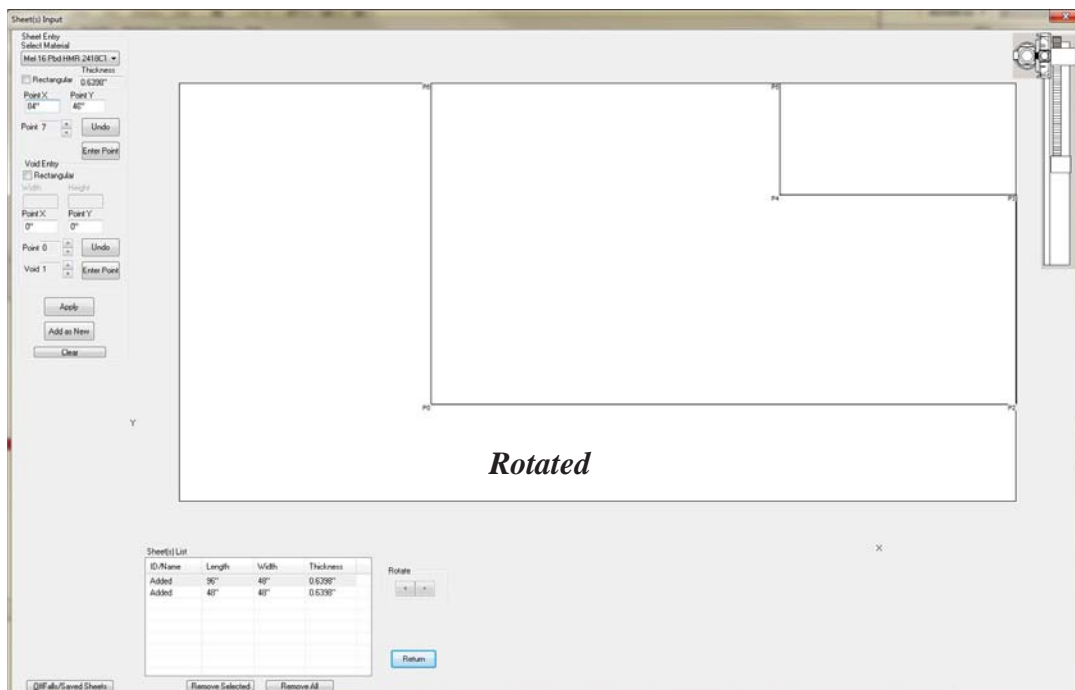
1. Select a material from the drop-down list.
 - a. Only the materials included in the job will be listed.
2. Do not check the box for Rectangular.
3. Enter Points.
 - a. Enter the Absolute coordinates (points) for the material.
4. Click on the **Accept Sheet** button.
 - a. The outline of the sheet will be shown on the table.
 - b. The sheet will be listed in the Sheet(s) List.

<i>Points Entered</i>		
<i>Point Nbr</i>	<i>Point X</i>	<i>Point Y</i>
P0	0	0
P1	84	0
P2	84	30
P3	50	30
P4	50	46
P5	0	46
P6	0	0




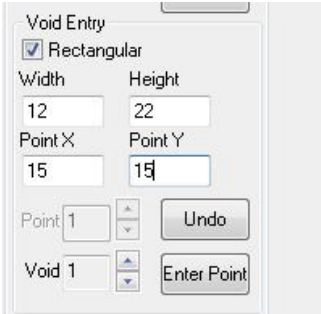
Rotating Irregular Shaped Sheets

1. As shown in the illustration above, the bottom left corner would not locate against the pop-up pins. The material can be rotated left (counter-clockwise) or right (clockwise) until it can be located against the pins.
2. To rotate the sheet, click either arrow under the Rotate caption until the sheet is rotated as desired.



Entering a Void

1. A void is an area on the loaded sheet that has damage or some visual discrepancy that you want to avoid, when the components are nested.
2. Either define a sheet and add it to the list or select a sheet from the list.
3. Rectangular Void
 - a. If the Void is Rectangular check the box.
 - b. Enter the Width and Length
 - c. Enter the Start Point on PointX and PointY.
 - d. Click on the  button.





Void Entry

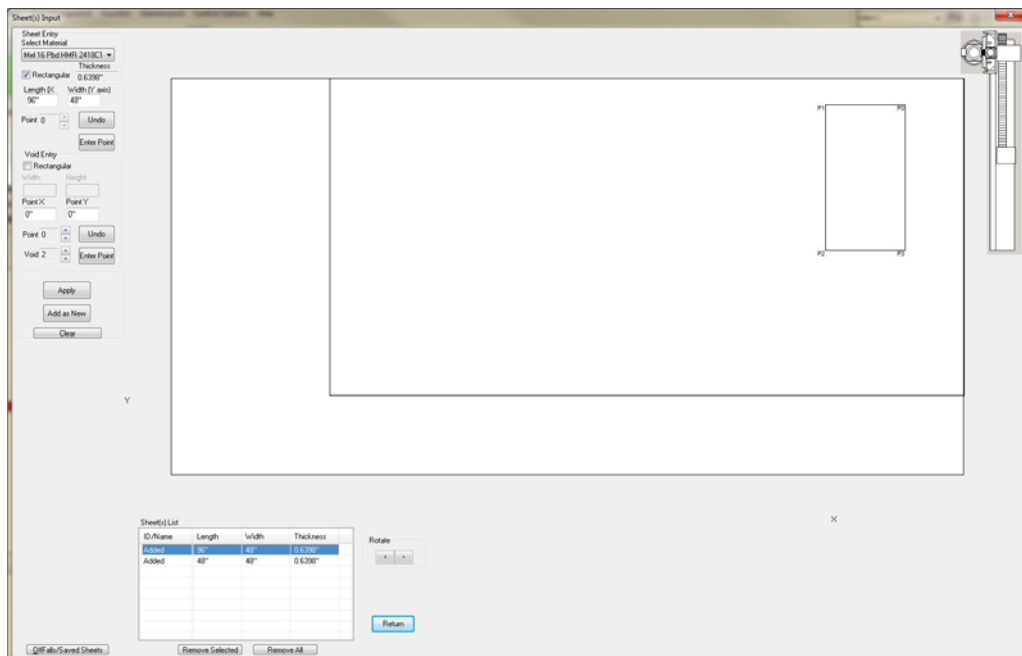
☒ Rectangular

Width: 12 Height: 22

Point X: 15 Point Y: 15

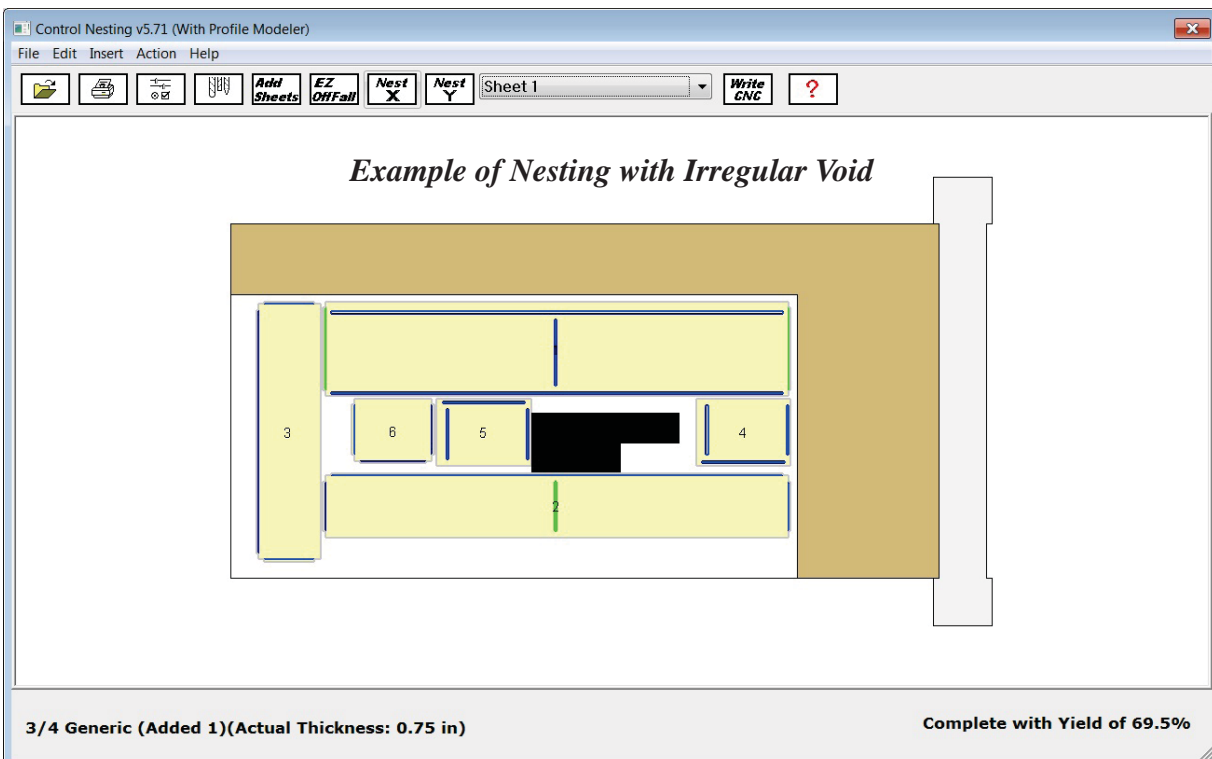
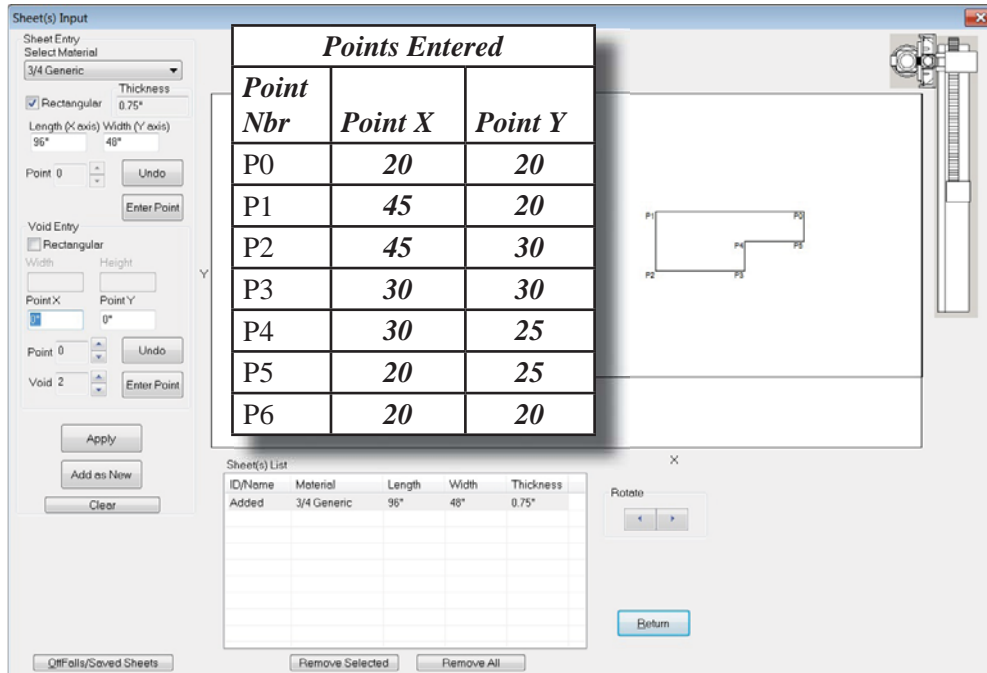
Point: 1 

Void: 1 




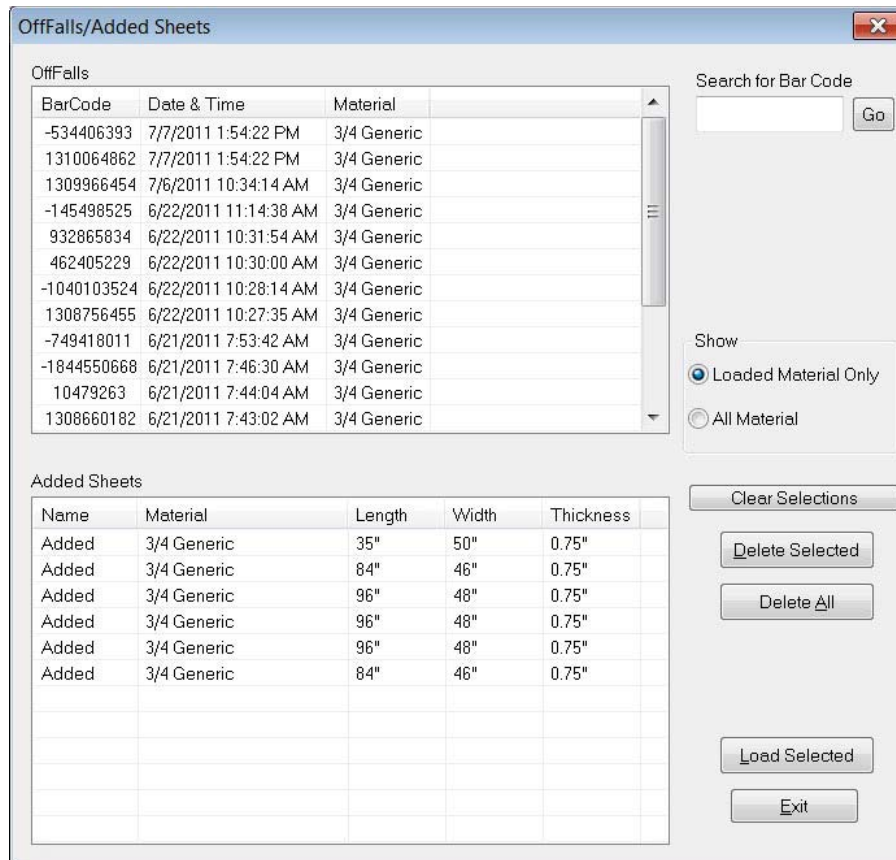
4. Irregular Shaped Void

- Enter points in Absolute to identify the shape and position of the Void. The example is an irregular shape. Click on **Enter Point** after completing each point entry.
- Click on **Accept Sheet**.



Off Falls and Saved Sheets

1. 
 - a. Sheet goods that have been added as Saved Sheets or that have been added to the database as Off Falls can be loaded and used in loaded job.
2. Click on the Off Falls/Saved Sheets button.




BarCode	Date & Time	Material
-534406393	7/7/2011 1:54:22 PM	3/4 Generic
1310064862	7/7/2011 1:54:22 PM	3/4 Generic
1309966454	7/6/2011 10:34:14 AM	3/4 Generic
-145498525	6/22/2011 11:14:38 AM	3/4 Generic
932865834	6/22/2011 10:31:54 AM	3/4 Generic
462405229	6/22/2011 10:30:00 AM	3/4 Generic
-1040103524	6/22/2011 10:28:14 AM	3/4 Generic
1308756455	6/22/2011 10:27:35 AM	3/4 Generic
-749418011	6/21/2011 7:53:42 AM	3/4 Generic
-1844550668	6/21/2011 7:46:30 AM	3/4 Generic
10479263	6/21/2011 7:44:04 AM	3/4 Generic
1308660182	6/21/2011 7:43:02 AM	3/4 Generic

Name	Material	Length	Width	Thickness
Added	3/4 Generic	35"	50"	0.75"
Added	3/4 Generic	84"	46"	0.75"
Added	3/4 Generic	96"	48"	0.75"
Added	3/4 Generic	96"	48"	0.75"
Added	3/4 Generic	96"	48"	0.75"
Added	3/4 Generic	84"	46"	0.75"

- a. Bar Codes
 1. Labels are produced for Off Fall materials.
 2. Bar Code Scanner.
 - a. Scan the bar code on the label to load the sheet.
 3. Manual Entry.
 - a. Enter the UPC from the label.

Part: OffFall
 Cabinet: N/A
 Material: 3/4 Generic
 Job: Blind Dado Qtr Inch Back
 EBanding: None
 Sheet #: 1 Part #: 7 Cabinet #: N/A

 \$-1738141706\$

- b. Added Sheets
 1. Select from the list.
 2. Click on the  button.
- c. Click on the  button to return to Control Nesting.