

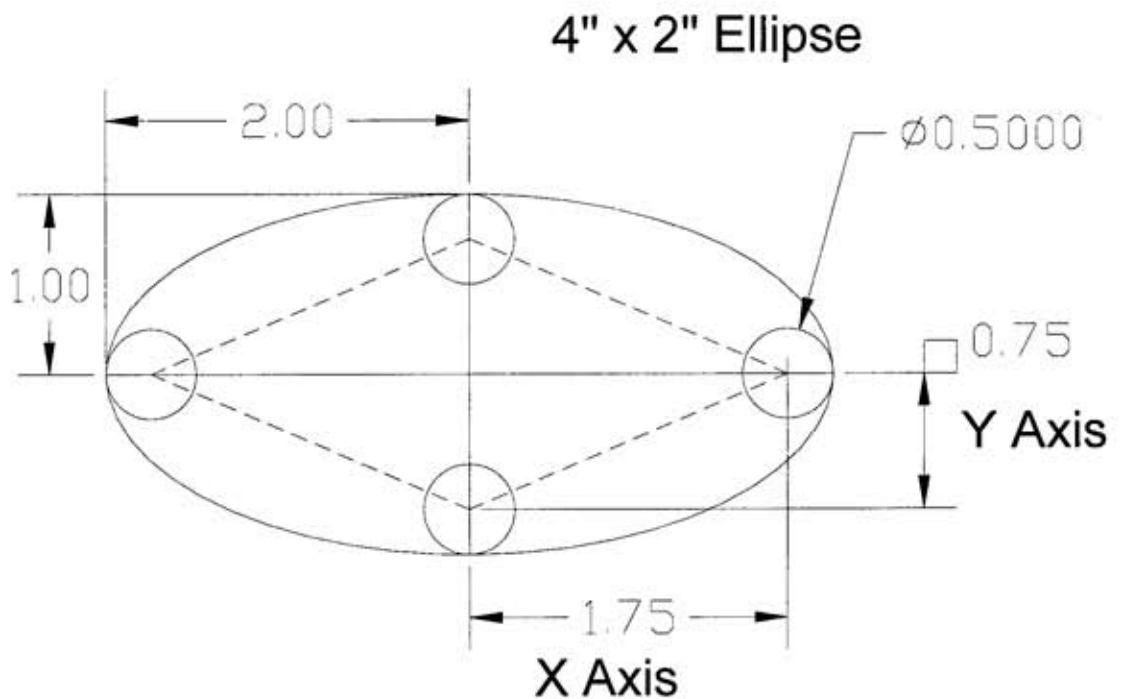
Ellipse

G12 Clockwise (CW)

G13 Counterclockwise (CCW)

No cutter compensation allowed. The tool path must be mathematically adjusted to the inside or outside by the radius of the bit.

Ellipse must be created parallel with an axis. It can not be tilted at an angle.



G01 Z-1 F75 (Plunge)

G12 X1.75 Y.75 F100

X1.75 Y-.75

X-1.75 Y-.75

X-1.75 Y.75

G00 Z1 (Retract)